



The  
**Classic Door**  
Collection

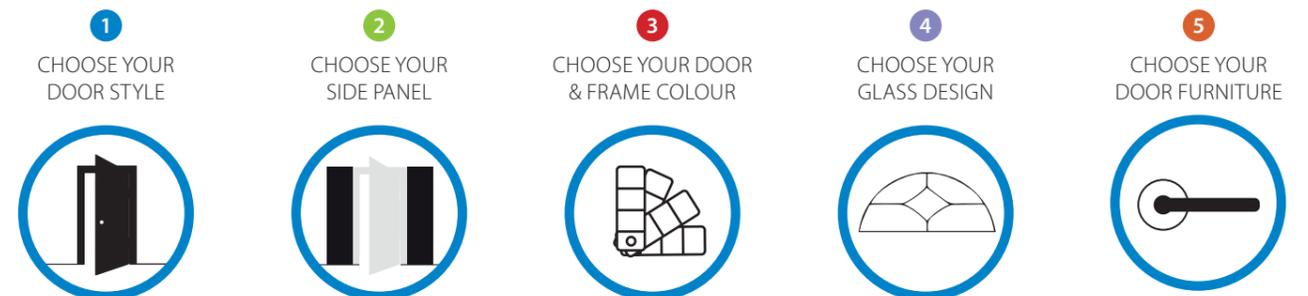
## SAFE & SOUND

Your front door is the first point of contact with your home. With the reassuring 'clunk and click' as it closes behind you, you're able to shut rest of the world outside, relax and unwind.

Our range of high security, low maintenance and energy efficient, traditional and contemporary composite front and back doors, has been specially selected to give you a choice of design and style to perfectly compliment your property. You can't choose a better composite door.

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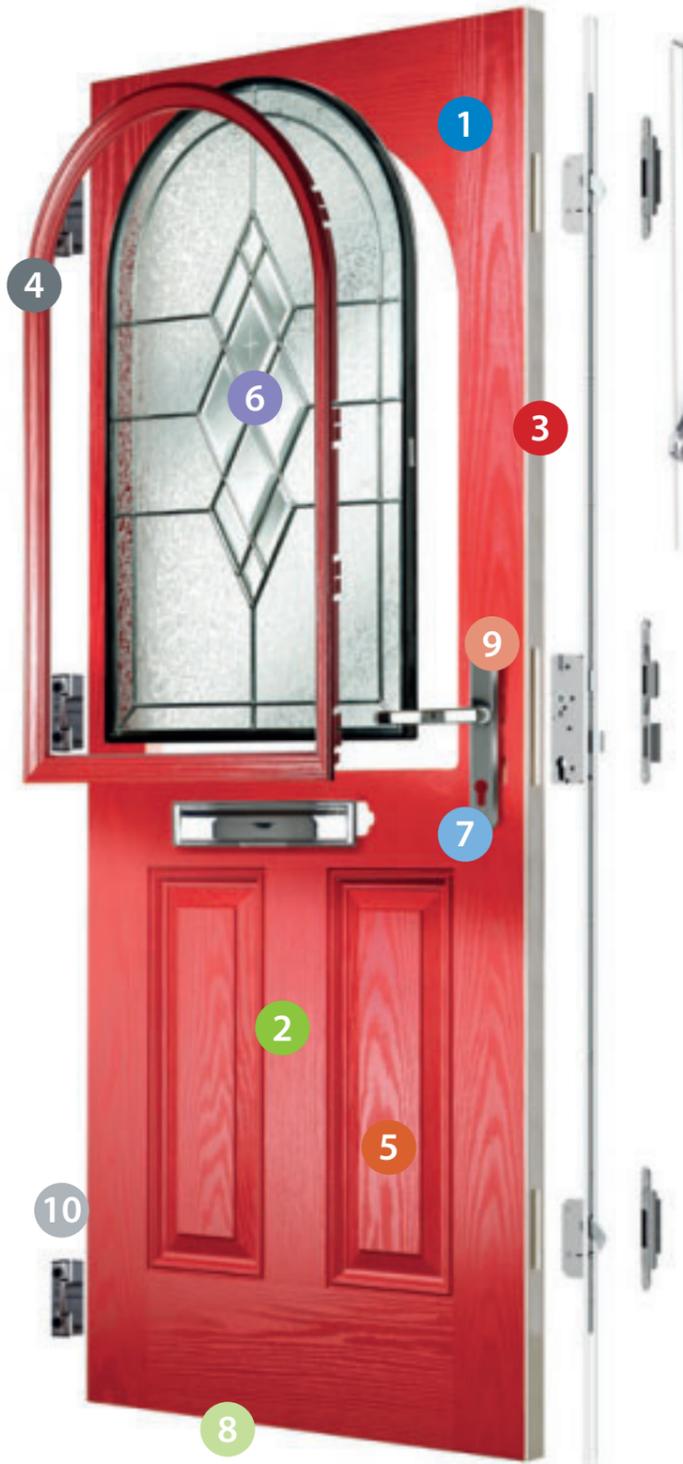
## FIVE EASY STEPS



# NOT ALL DOORS ARE MADE EQUAL

Our composite doors combine the latest innovations, to keep your home warm and secure, whatever the weather. Emulating the natural beauty of wood with an energy efficient warm core technology and high security multi-point locking system, our composite doors are an elegant addition to any home.

Manufactured to the British Standards Institute kitemark accreditation for Quality Management, BSI9001, they're also built to last.



**Multi-point locking**  
High security steel hooks fully penetrate the door frame keeps, which help to prevent the door sash and frame from being forced apart. A steel deadbolt delivers maximum strength to the centre of the door.  
3\* cylinder fitted as standard.

## 1 The appearance of natural timber but without the maintenance

Composite doors emulate the natural appearance of a traditional timber door but without the associated maintenance. They won't warp or expand and don't require painting. A tough and durable timber-grain effect thermoset GRP skin, will stand up to the knocks bangs and scrapes that family life throws at it!

## 2 Insulated thermally efficient core

Our doors are manufactured from a thermally efficient and tough high density polyurethane foam core. This has been specially developed to significantly reduce the transfer of heat, making our doors almost 20 per cent better at keeping the warmth inside your home and your energy costs lower, than a traditional solid timber door.



## 3 Sound insulation

The polyurethane core offers great sound insulation, reducing outdoor noise by an average of 31dB.

## 4 Colour choice

Choose from seven standard -colour finishes or a choice of 36 bespoke colour options, making the colour choice for your home as individual as you are.



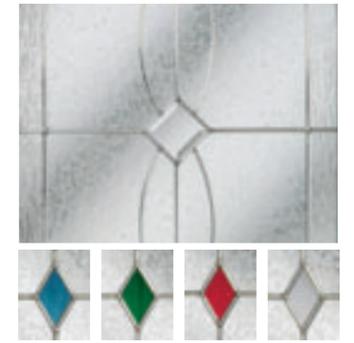
## 5 Weathertight

The insulated core is protected from water and moisture ingress by a high performance polymer skin. This is specially constructed to prevent the delamination which can effect lesser quality doors, guaranteeing performance for years to come. Strong stainless steel door hinges and robust gaskets ensure that the door makes the perfect seal against the frame. Our doors are also fully tested to all relevant British Standards.



## 6 Energy efficient glazing

Our doors feature the latest in energy efficient double and triple-glazed glass technology to keep your home warmer. Manufactured to the British Standard BS1 EN1279, this includes a full choice of glass types and styles from privacy glass to coloured, crystal and leaded finishes, which means you can design the perfect door for your home.



## 7 Secured by Design handles and hardware

Our doors are manufactured to the highest security standards, featuring police approved Secured by Design multi-point locking mechanisms, keeps and handles as standard. They're anti-lift, anti-drill and anti-pick, meeting and exceeding all current building standards including PAS24:2016, because your security and that of your home and family, matters.



## 8 Mobility

All of our doors come with an optional mobility low threshold, ideal for wheelchair use or with pushchairs. Our hinges also open past 90 degrees for optimal access.

## 9 Door furniture

Define your style with a choice of handles, letter-plates, door knockers and spy holes available in satin, white, gold, chrome and black finishes



## 10 Hinges

High spec hinges with traditional and improved aesthetics without any compromise to the user friendly mechanics or security performance. Our hinges also open past 90 degrees for optimal access.



With one home in England and Wales broken into every seven seconds – the majority by forcing or kicking a door – your front or back door is at the ‘frontline’ in the battle to protect your home from intruders. All of our doors are supplied to a Secured By Design standard - as standard.

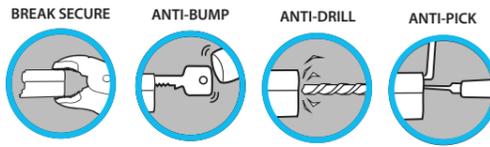
# PEACE OF MIND BUILT IN

This means that they meet not only the requirements for door security set out in PAS24:2016 and Part Q of Building Regulations but have been independently tested as doing so, as defined by the police approved Secured by Design scheme

**Setting the standard for door security**

Our doors have been independently tested against the following type of assault

- Manual attack on the locking hardware with tools including screwdrivers, chisels and mole grips
- Three minute attacks on the door cylinder using a range of tools including craft knives and screw drivers
- Three minute manual attacks using chisels and brick bolsters
- Hard-body impact testing of the leaf, hinge and locking points using a 50kg steel impactor.



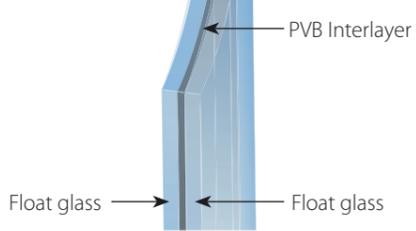
**Multi-point locking**  
High security steel hooks fully penetrate the door frame keeps, which help to prevent the door sash and frame from being forced apart. A steel deadbolt delivers maximum strength to the centre of the door. 3\* cylinder fitted as standard.



**High security door cylinder**  
Anti-bump, anti-drill, anti-pick and anti-snap Kitemarked cylinder lock barrels fitted as standard.



**Reinforcement and thickening of door frame**  
The use of reinforcements and local thickening of the door frame provide a stronger fix and improved hardware retention and screw through-pull, locking the sash and frame firmly together.



**Laminated glass units**  
Internally glazed 4mm toughened laminated glass double or triple-glazed energy efficient units provide increased resistance to attack.



**Robust hinges**  
Supplied as standard, stainless steel hinges provide resistance to resistance testing with 50kg steel impactor.



## 10 YEAR GUARANTEE

DURABLE AND LONG-LASTING, A DOOR WITH PEDIGREE, TRIED AND TESTED FOR OVER 20 YEARS

- Strength from its construction
- High impact resistant door skins
- Stability, whatever the weather conditions
- A full 10-Year Guarantee

# PEACE OF MIND BUILT IN

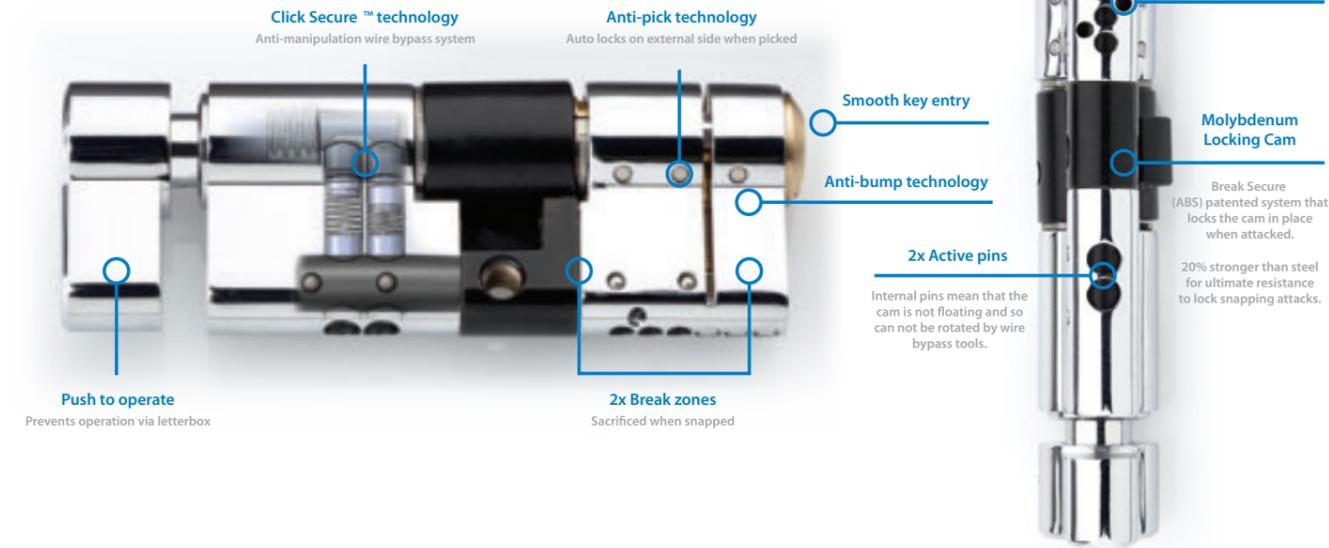
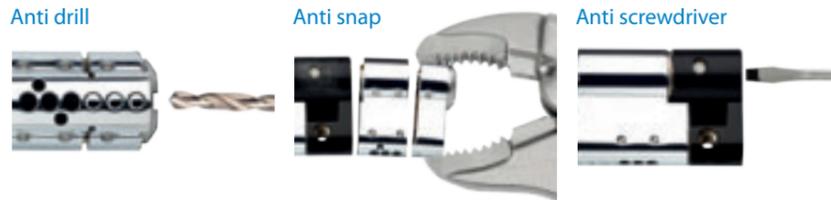


\*1 year guarantee on standard gold and chrome hardware



# SECURITY LOCKED IN... INTRUDERS LOCKED OUT.

Our Thumbturn features the unique patented Click Secure™ operation. Specially designed to beat the wire bypass entry threat associated with standard thumbturn locks. Document Q building regulations and PAS24 compliant design.



- SS312 Sold Secure Diamond Grade
- 3 Star British Kitemark - TS007:2014 (KM 586153)
- Secured by Design Accredited (Police preferred specification)
- Patented Snap Secure Technology
- Pick, Drill & Bump Resistant
- Dual colour polished Chrome/Brass or Matt Brass options

- 6 Trap Pins for advance pick resistance
- 10 Anti-drill pins
- Unique "Click Secure" thumbturn design
- Double, and thumbturn formats available
- Three keys per cylinder
- Keyed alike key/key pairs are available ex stock
- Master keying on request



Almost all white goods that we buy come with a colour coded and alphabetical energy rating running from A to G, with 'A' indicating the highest level of energy efficiency.

Well, it's exactly the same for doors and windows.

## UNDERSTANDING DOOR ENERGY EFFICIENCY

The exact energy efficiency of your new door will depend on a number of different factors including the style of door you choose and glass but all feature our warm core foam technology.

This maximises the thermal efficiency of your new composite door, making it up to almost 20 per cent more energy efficient than a traditional solid timber door.



**1 Foam core**

High Density polyurethane foam core provides an insulating thermal barrier between warm air inside the home and cold air outside



**2 Thermally efficient door frame**

Multi-chamber thermally efficient composite door frame



**3 High performance door gasket**

High performance door gasket and adjustable door hinges deliver a firm and consistent compression between the door frame and sash, stopping draughts.



**4 Threshold**

Weather proof threshold and brushes reduce the flow of air under the door





## CHOOSING YOUR DOOR

Your choice of door defines the individual character of your property. Choose the perfect complement for your home from our refined collection of energy efficient and beautifully crafted doors.

From the elegant understatement of a traditional design or stylish contemporary statement door, you can build the perfect match for your property.

This includes a choice of finish from a carefully chosen palette of colour options, sophisticated glass designs and as a final touch, combining function and form, our range of high quality door furniture.

- 1 STEP ONE**  
 Choose your door style from one of 10 elegant traditional and stylish contemporary designs
- 2 STEP TWO**  
 Choose your side light if required
- 3 STEP THREE**  
 Select a colour option from one of seven standard colour finishes or a choice of 36 bespoke colour options
- 4 STEP FOUR**  
 Choose a glass design
- 5 STEP FIVE**  
 Pick your favourite options from our high quality range of door furniture





Shown with our Long Lever hardware option

## ELEGANCE RANGE

Simple and understated, elegance makes the perfect choice as either a front or back door. Half-glazed, it allows light into your home but balances this with a solid bottom panel. It's available in either square or arched glazed options.



Style: **Elegance Arch EL02**  
 Colour: **Black**  
 Glass: **Kara Zinc**  
 Hardware: **Chrome**



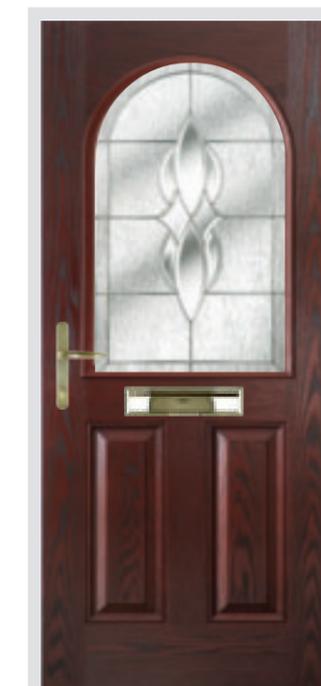
Style: **Elegance Arch EL02**  
 Colour: **Blue**  
 Glass: **Scotia Zinc**  
 Hardware: **Chrome**



Style: **Elegance Arch EL02**  
 Colour: **Green**  
 Glass: **Andorra Zinc**  
 Hardware: **Gold**



Style: **Elegance EL01**  
 Colour: **Red**  
 Glass: **Clear**  
 Hardware: **White lever pad**



Style: **Elegance Arch EL02**  
 Colour: **Rosewood**  
 Glass: **Scotia Zinc**  
 Hardware: **Gold**



Style: **Elegance EL01**  
 Colour: **White**  
 Glass: **Stippolyte**  
 Hardware: **Black**



Style: **Esteem ES02**  
 Colour: **Black**  
 Glass: **Kara Zinc**  
 Hardware: **Gold**



Style: **Esteem ES02**  
 Colour: **Blue**  
 Glass: **Scotia Zinc**  
 Hardware: **White**



Style: **Esteem ES02**  
 Colour: **Green**  
 Glass: **Kara Zinc**  
 Hardware: **Chrome**



Style: **Esteem ES02**  
 Colour: **Red**  
 Glass: **Scotia Zinc**  
 Hardware: **Black**



Style: **Esteem ES02**  
 Colour: **Rosewood**  
 Glass: **Kara Zinc**  
 Hardware: **Gold**



Style: **Esteem ES02**  
 Colour: **White**  
 Glass: **Scotia Zinc**  
 Hardware: **Chrome**



Other door styles available...

Esteem Arch ES03  
 Scotia Zinc

Esteem Eyebrow ES04  
 Scotia Zinc

## ESTEEM RANGE

The classic front door, Esteem exudes taste and sophistication. Equally suited to modern or period properties, it offers a sympathetic match to traditional Victorian and Edwardian doors. It has a reassuring substantial feel, while letting plenty of light into your home.



Shown with our Long Lever hardware option

## ECLAT RANGE

Defined by a large top light, the Eclat offers flexibility and choice with multiple design options. Half-glazed, the large top light sits above two panel lights bringing a focal point to your hallway, also letting plenty of light inside.



Style: **Eclat EC01**  
 Colour: **Black**  
 Glass: **Kara Zinc**  
 Hardware: **Chrome**



Style: **Eclat EC01**  
 Colour: **Blue**  
 Glass: **Scotia Zinc**  
 Hardware: **Chrome lever pad**



Style: **Eclat EC01**  
 Colour: **Green**  
 Glass: **Andorra Zinc**  
 Hardware: **White**



Style: **Eclat EC01**  
 Colour: **Red**  
 Glass: **Kara Zinc**  
 Hardware: **Satin**



Style: **Eclat EC01**  
 Colour: **Rosewood**  
 Glass: **Scotia Zinc**  
 Hardware: **Gold**



Style: **Eclat EC01**  
 Colour: **White**  
 Glass: **Andorra Zinc**  
 Hardware: **Black lever pad**



Style: **Eclat Arch EC02**  
 Colour: **Black**  
 Glass: **Kara Zinc**  
 Hardware: **Gold**



Style: **Eclat Arch EC02**  
 Colour: **Blue**  
 Glass: **Scotia Zinc**  
 Hardware: **Chrome lever pad**



Style: **Eclat Arch EC02**  
 Colour: **Green**  
 Glass: **Andorra Zinc**  
 Hardware: **Chrome**



Style: **Eclat Arch EC02**  
 Colour: **Red**  
 Glass: **Kara Zinc**  
 Hardware: **Black lever pad**



Style: **Eclat Arch EC02**  
 Colour: **Rosewood**  
 Glass: **Scotia Zinc**  
 Hardware: **Gold**



Style: **Eclat Arch EC02**  
 Colour: **White**  
 Glass: **Andorra Zinc**  
 Hardware: **Satin lever pad**



## ECLAT ARCH

This door has real gravitas. Featuring an arched top light only, the Eclat Arch delivers substance and security. Emulating Regency styling, it's the perfect option for new or period properties



# CLASSICAL RANGE

A traditional six panel design gives the Classical interest and detail, while solid or top-light only options give you a strong sense of privacy and security.



Style: **Classical CL02**  
 Colour: **Red Violet**  
 Glass: **Andorra**  
 Hardware: **Chrome**



Style: **Classical CL02**  
 Colour: **Duck Egg**  
 Glass: **Sierra**  
 Hardware: **White**



Style: **Classical CL02**  
 Colour: **Signal Violet**  
 Glass: **Lunna**  
 Hardware: **Gold**



Style: **Classical CL02**  
 Colour: **Pastel Violet**  
 Glass: **Kara Blue**  
 Hardware: **Satin lever pad**



Style: **Classical CL02**  
 Colour: **Azure Blue**  
 Glass: **Savana**  
 Hardware: **Gold**



Style: **Classical CL02**  
 Colour: **Dahlia Yellow**  
 Glass: **Edwardian**  
 Hardware: **Black lever pad**



Style: **Classical Half Glazed CL03**  
 Colour: **Chartwell**  
 Glass: **Scotia Zinc**  
 Hardware: **White**



Style: **Classical Half Glazed CL03**  
 Colour: **Traffic Grey A**  
 Glass: **Sierra**  
 Hardware: **Chrome lever pad**



Style: **Classical Half Glazed CL03**  
 Colour: **Pastel Blue**  
 Glass: **Lunna**  
 Hardware: **Black lever pad**



Style: **Classical Half Glazed CL03**  
 Colour: **Silk Grey**  
 Glass: **Kara Red**  
 Hardware: **Satin lever pad**



Style: **Classical Half Glazed CL03**  
 Colour: **Sable**  
 Glass: **Trieste**  
 Hardware: **Gold**



Style: **Classical Half Glazed CL03**  
 Colour: **Turquoise Blue**  
 Glass: **Valentia**  
 Hardware: **Gold**



## CLASSICAL HALF GLAZED

Featuring the same timeless design as the Classical door, replacing solid panels with glass in the top four panels, the Classical Half-Glazed is a light and airy option but one which still benefits from traditional styling.



## STABLE DOORS

Our stable doors make a classic addition to any rural home but are suitable for use in a far wider range of properties, as a back door. Combined with our range of heritage colours, they bring a touch of period charm to your property.

### FLEXIBILITY

Featuring the independent operation of the bottom and top door leaf, Stable Doors deliver added flexibility, allowing you to open the top half of the door while keeping the bottom half closed keeping pets or small children safely inside.

### SOLID CONSTRUCTION

Our cottage door is custom made, featuring a rigid sub-frame, which runs right around both the top and bottom frames. This gives it far greater strength than doors which have been adapted from other ranges, also making it more secure while a specially designed rebate and rain protectors deliver superb weather tightness.

### DEDICATED HARDWARE

The same custom approach has also been applied to hardware. All hinges and locking mechanisms have gone through rigorous suitability testing. This includes the specially designed rack bolt which joins and locks the top and bottom half of the door into place. It also features easy to operate internal thumb-turn locking mechanisms and features a secure multi-point locking system.





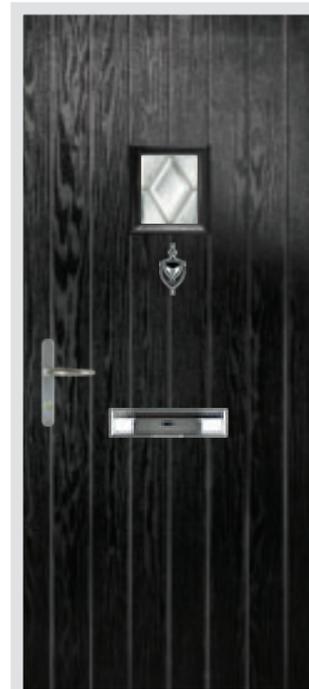
Other door styles available...

Renown RE03  
Scotia Zinc

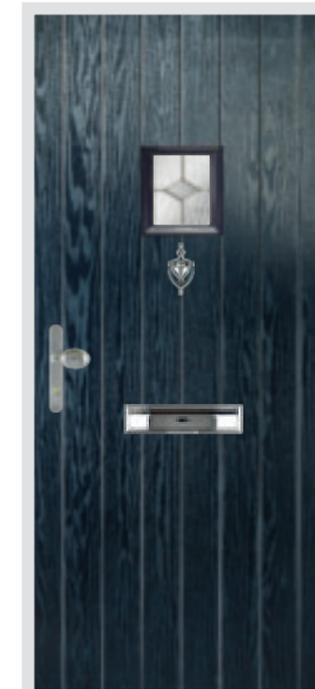
Renown RE02  
Sierra

# RENOWN RANGE

Defined by a single light, Renown offers a highly flexible and secure door design equally suited to country cottages as it is to urban mews houses and contemporary developments.



Style: **Renown Small Top RE04**  
Colour: **Black**  
Glass: **Kara Zinc**  
Hardware: **Chrome**



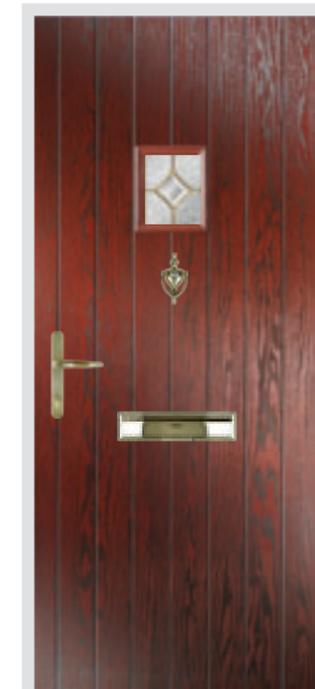
Style: **Renown Small Top RE04**  
Colour: **Blue**  
Glass: **Kara Grey**  
Hardware: **Chrome lever pad**



Style: **Renown Small Top RE04**  
Colour: **Green**  
Glass: **Kara Red**  
Hardware: **Black lever pad**



Style: **Renown Small Top RE04**  
Colour: **Red**  
Glass: **Andorra Zinc**  
Hardware: **Satin lever pad**



Style: **Renown Small Top RE04**  
Colour: **Rosewood**  
Glass: **Scotia Brass**  
Hardware: **Gold**



Style: **Renown Small Top RE04**  
Colour: **White**  
Glass: **Kara Zinc**  
Hardware: **Gold**

With its clean crisp sightlines, flush finish and bold glazing options Esprit is a true statement door. Evoking the glamour of the art deco period, its sophisticated styling is carried through to a dedicated contemporary hardware range.

## CONTEMPORARY DOORS

### DOOR LIGHT AND GLASS OPTIONS

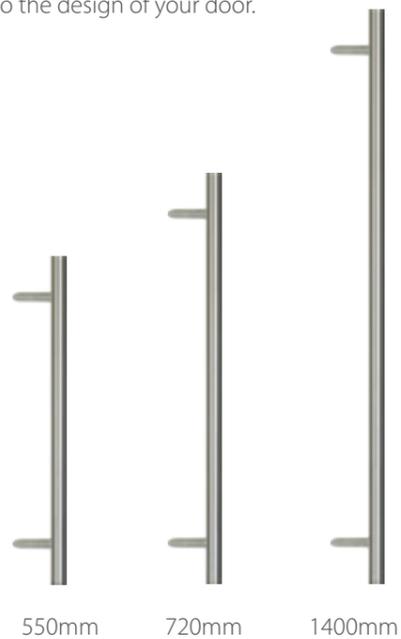
Esprit provides a canvas for your creativity. It's your choice of door light design and the glass that you decide to put in it, that really brings this stylish and contemporary door to life.

Door light design options include minimalist single centre or off-centre designs, through to repeating 'stacked' designs. A choice of cool curves or stunning diamond bursts lights are also available.

Shape the character of your door further with your choice of glass, from simple privacy glass to more detailed designs.

### HARDWARE OPTIONS

In addition to our standard ranges, Esprit comes with a dedicated range of pull handles. Available in three different sizes, handles feature a contemporary satin stainless steel finish, the refined design providing the all-important finishing touch to the design of your door.



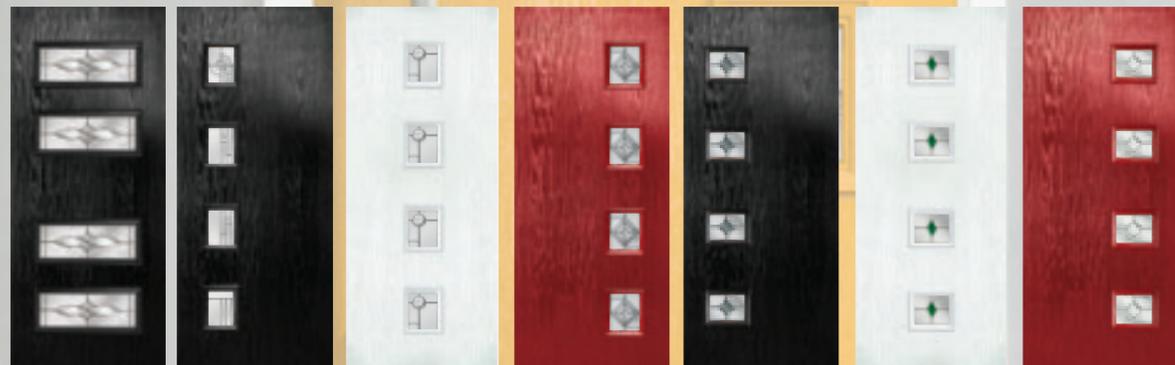
### Thumbturn Cylinder

With our Unique "Click Secure" thumbturn design our thumbturn euro cylinder provides a simple method of opening and closing the door from the inside without a key, and allows for a quick and safe exit in the event of a fire.

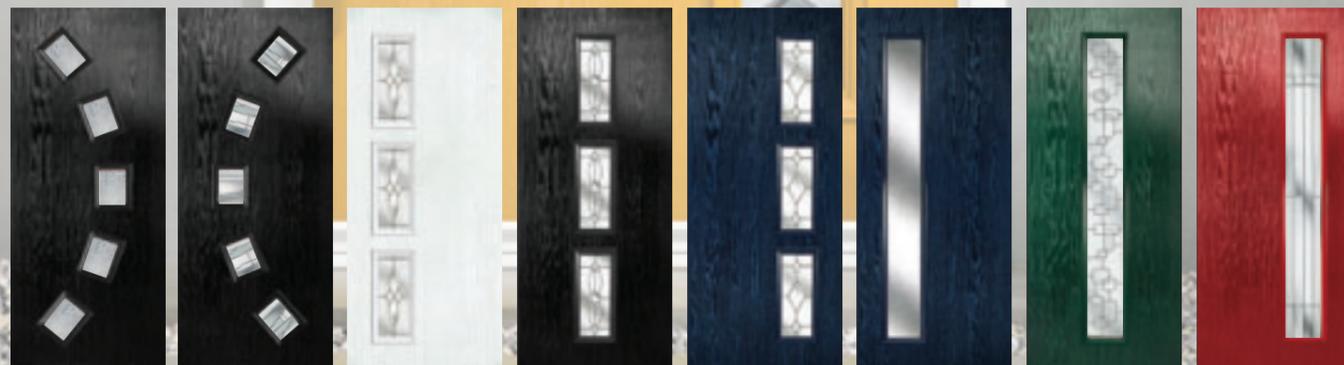




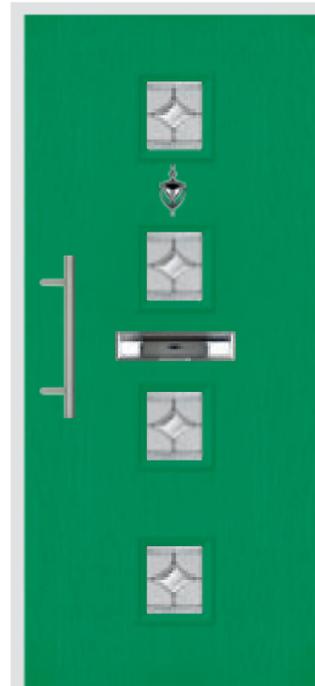
Other door styles available...



Esprit C08 Scotia    Esprit C09L Odessa    Esprit C09C Trieste    Esprit C09R Sierra    Esprit C17L Lunna    Esprit C17C Kara Green    Esprit C17R Andorra Zinc



Esprit C07L Glac er    Esprit C07R Breeze    Esprit C16L Scotia    Esprit C16C Andorra    Esprit C16R Kara    Esprit C12L Contora    Esprit C12C Canvas    Esprit C12R Radiant



Style: **Esprit C09C**  
 Colour: **Traffic Green**  
 Glass: **Palma**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



Style: **Esprit C09C**  
 Colour: **Mouse Grey**  
 Glass: **Sierra**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



Style: **Esprit C09C**  
 Colour: **Traffic Grey A**  
 Glass: **Kara Green**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



Style: **Esprit C09C**  
 Colour: **Honey Beige**  
 Glass: **Lunna**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



Style: **Esprit C09C**  
 Colour: **Light Grey**  
 Glass: **Trieste**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



Style: **Esprit C09C**  
 Colour: **Sky Blue**  
 Glass: **Andorra Zinc**  
 Hardware: **Handles stainless steel, letterplate & door knocker chrome**



## SIDELIGHTS – MAKING MORE OF AN ENTRANCE

Sidelights make more of the entrance to your home. Esteem and Classical half glazed doors also come with matching side lights. We also offer PVC-U frame side screens which can be manufactured to your individual design.

## SIDELIGHTS



Style: **Elegance with SP01 sidelight**  
 Colour: **White**  
 Glass: **Stippolyte**  
 Hardware: **Chrome**



Style: **Elegance Arch with SP02 sidelight**  
 Colour: **White**  
 Glass: **Andorra**  
 Hardware: **Chrome lever pad**



Style: **Esteem with 2xSP03 sidelights**  
 Colour: **White**  
 Glass: **Scotia**  
 Hardware: **Gold**

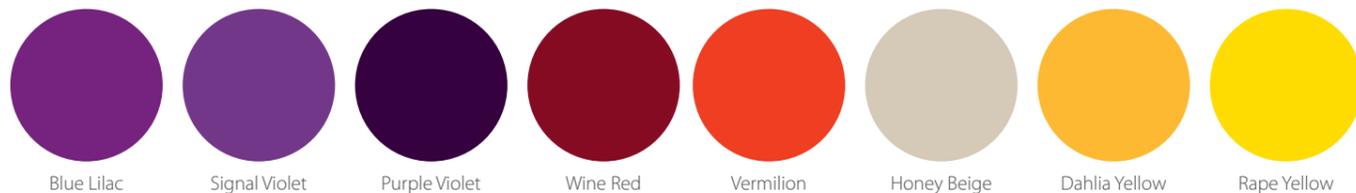
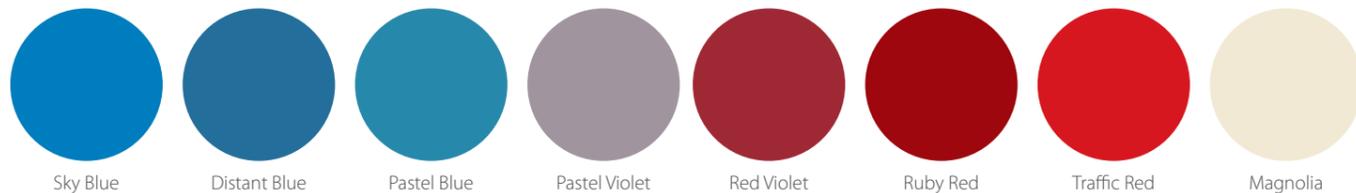
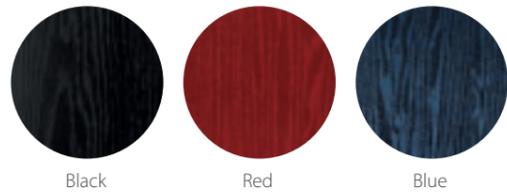
Other shapes are available, in PVC-U, see the back page pull out section

# COLOUR OPTIONS

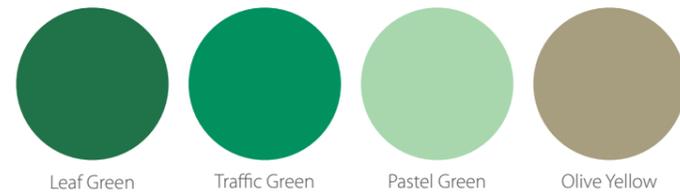
## Open the door to colour

When it comes to your choice of colour there are no hard and fast rules. With our wide choice of standard and bespoke colour and finish options, from the classic black door to heritage Duck Egg or Pastel Turquoise, you'll find the perfect colour match for your home.

### Standard colours



### Bespoke colours



FRAMING YOUR DOOR



## FRAMING YOUR DOOR

YOU CAN ALSO CHOOSE THE COLOUR AND FINISH OF YOUR DOOR FRAME.

The classic design of a white door frame against a solid door colour provides contrast, showing off your door but you can also choose subtle combinations, which will connect your door to the fabric of your home that surrounds it.

Choose from standard white, light oak or rosewood finishes or your individual colour choice.

You can also choose to have a colour finish on the outside and white inside, or any combination of colours inside and out.



# GLASS OPTIONS

## CHOOSE THE PERFECT DESIGN FOR YOUR HOME

The decorative touch that defines your door, our wide range of glass options offer you the perfect choice from the simplicity of privacy glass to the detailed, beautiful and intricate Traffic Grey A work and crystal of Andorra. All come as triple glazed as standard.

Whatever your preference, all of our doors are internally glazed, while glass units achieve top ratings for energy efficiency, keeping your home safe, warm and welcoming.

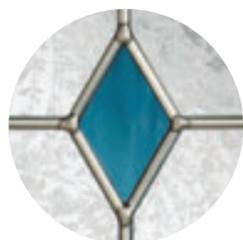
Secured by Design



Official Police Security Initiative

Triple glazed, Secured By Design glass as standard

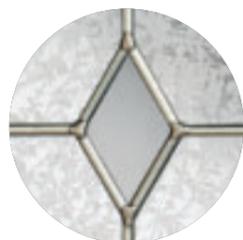
### Classic colour



Kara Blue



Kara Green

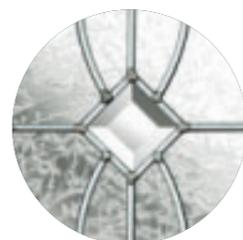


Kara Grey



Kara Red

### Premium



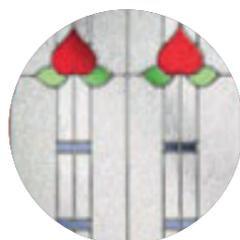
Andorra



Palma



Valentia



Edwardian

### Premium Colour

### Classic



Kara Zinc



Scotia Zinc

### Autograph



Monza

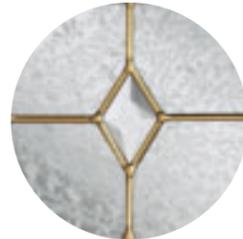


Savana



Sierra

### Classic



Kara Brass



Scotia Brass

### Prestige



Trieste



Aspen



Lunna

# OBSCURE GLASS OPTIONS

## PRIVACY FOR YOUR HOME

With a wide choice of designs, our range of etched glass adds a touch of style, elegance and privacy to your home.



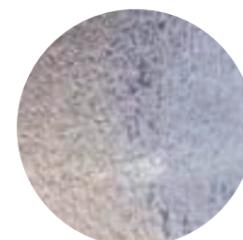
Everglade™



Pelerine™



Black Grey Sticks™



Contora™



Florielle™



Mayflower™



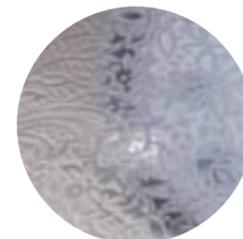
Oak™



Digital™



Taffeta™



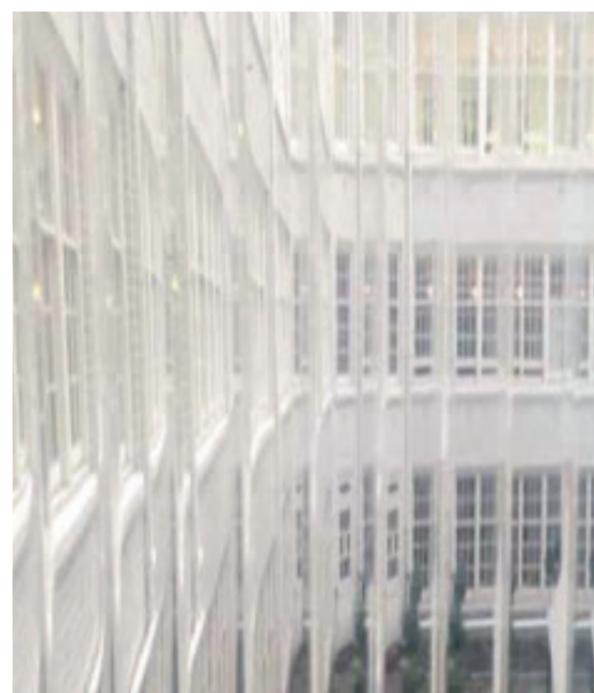
Chantilly™



Minster™



Warwick™



## HANDLES, HARDWARE & DOOR FURNITURE

Your door handle is the part of your new door that you'll touch each and every day. Your letter plate, choice of knocker, all come together to put the all-important finishing touches to your new door.

Whether you're designing a contemporary, bold, statement door, or recreating the timeless charm of a period installation, we can offer you the perfect choice of lever, pad lever, heritage or contemporary pull handles available in white, gold, chrome black and satin finishes.



We also offer a Long Lever easier to grip Handle (3rd column above) which offers a greater, smooth action and low operating forces required to operate handle. The ample lever-to-door surface clearance option, are Compliant with Document M of the The Disability Discrimination Act (DDA), which states that the door handle needs to be able to be operated one handed without tightly grasping or any twist on the wrist.

Stainless steel options are available, for ultimate corrosion resistance which come with a 10 year guarantee, 1st column above.

Appearance and finish on hardware is subject to change.



1  
CHOOSE YOUR DOOR STYLE



**Elegance**



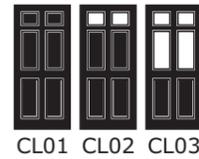
**Esteem**



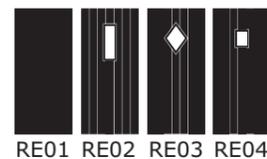
**Eclat**



**Classical**



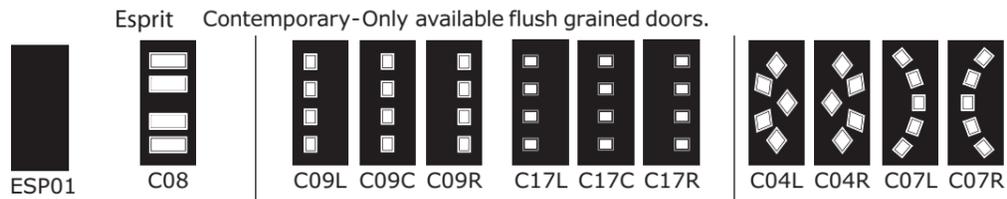
**Renown**



**Stable**



**Esprit**



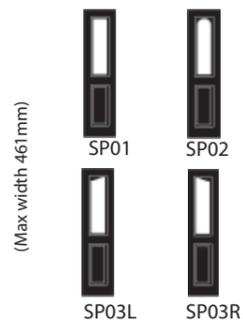
**Esprit**



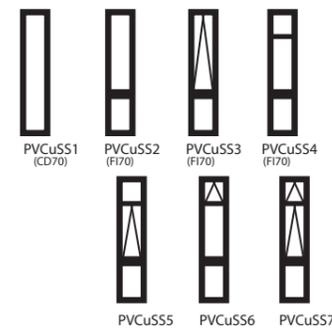
2  
CHOOSE YOUR SIDE PANEL



**composite side screens**  
(Max width 461mm)



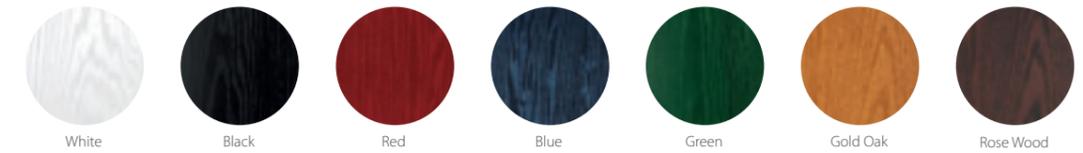
**PVC-U side screens**



3  
CHOOSE YOUR DOOR & FRAME COLOUR



Standard colours

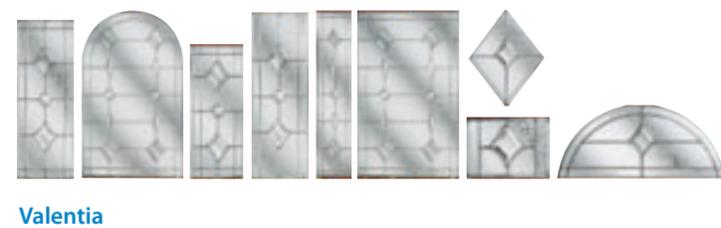
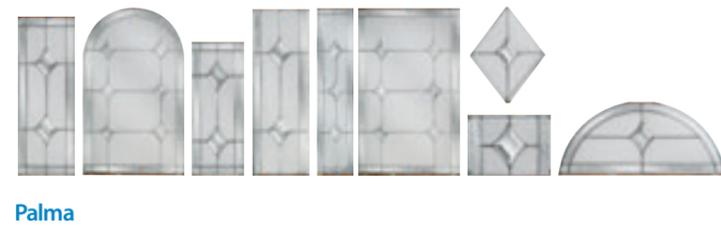
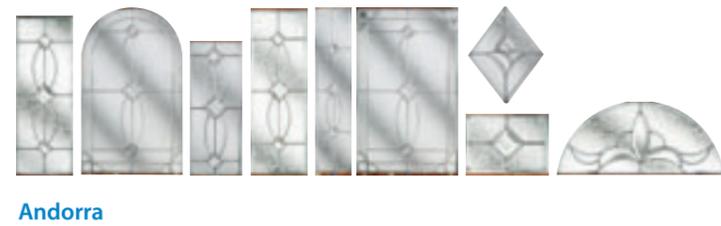
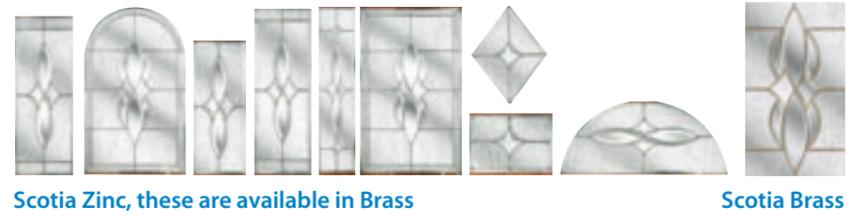


Bespoke colours





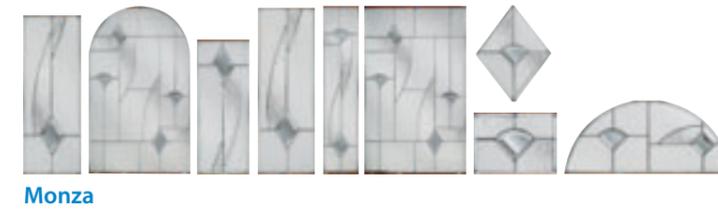
## Classic



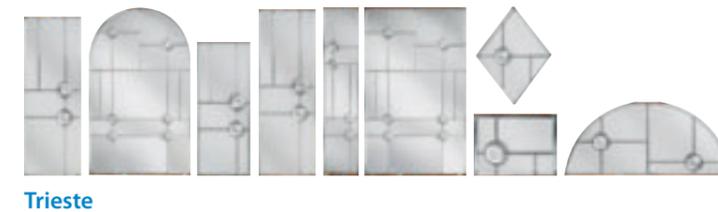
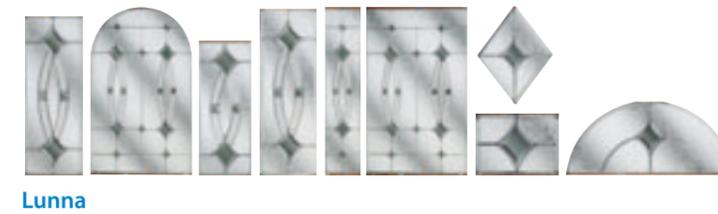
## Classic colour



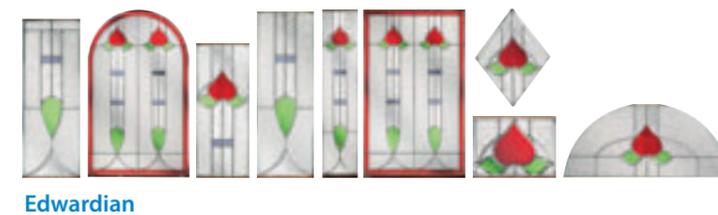
## Autograph



## Prestige



## Premium colour



## Contemporary Glass



All bevels shown are clear, all door styles are available with fully clear or obscure glass options

5

CHOOSE YOUR DOOR FURNITURE



Stainless Steel Handles



Cylinders available with thumbturns



TECHNICAL INFORMATION

## TECHNICAL INFORMATION

### CONSTRUCTION

All of the doors featured in the Classic Door Collection are manufactured to the highest standards in composite door design.

### DOOR PANEL

Each door panel is built around a perimeter sub-frame of a solid, water-resistant polymer material. A high impact thermoset GRP skin is bonded to sub-frame and the core of the door is then filled with high density, polyurethane foam. Water resistant polymer composite rails protect the core from damage or water absorption.

All standard solid colours are pre-pigmented and through-coloured. All other colours are over-sprayed with a durable paint.

### FRAMES

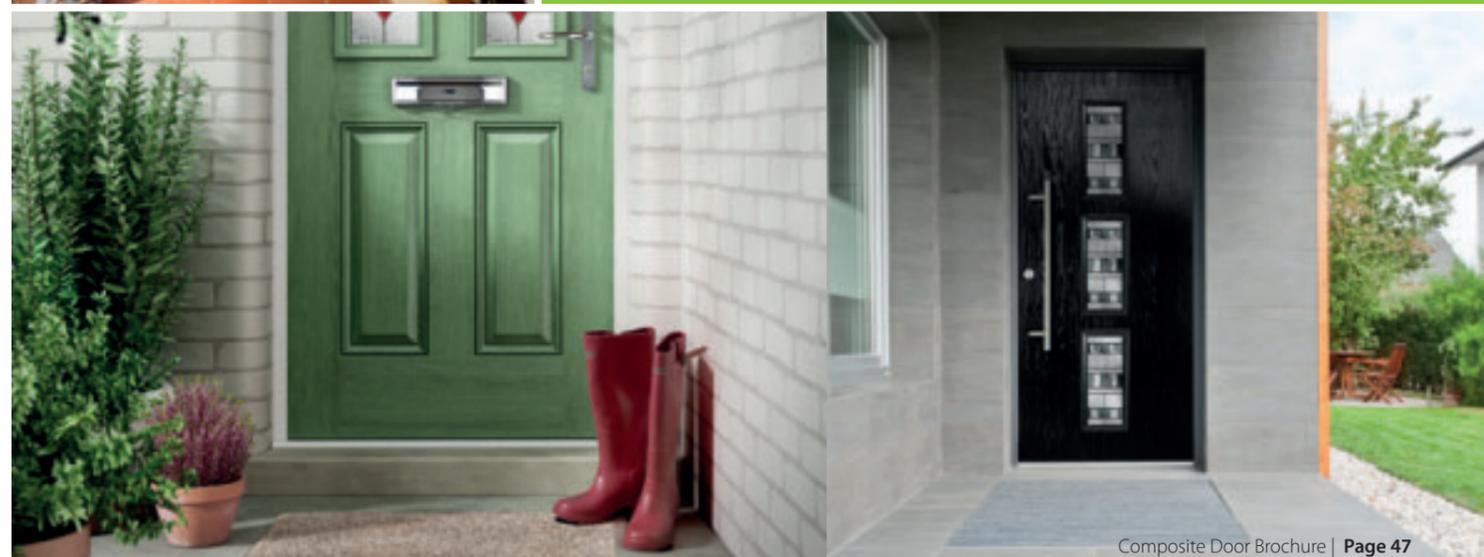
Low maintenance and thermally efficient door frames are extruded and manufactured in the UK. Featuring six energy efficient chambers they deliver a high level of insulation, helping to keep your home warmer.

### RELEVANT UK STANDARDS

- Achieves BS 6375-1 for weather tightness, air, wind and water
- Achieves PAS 24 security standard, a prerequisite for achieving Secured by Design status
- All doors meet or exceed UK Building Regulations U-value (heat loss) requirements of 1.6 W/M K

### 10-YEAR GUARANTEE

On both the door and hardware



# **EMPLAS**

*Reflections On Quality*

**Emplas Window Systems**

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[www.emplas.co.uk](http://www.emplas.co.uk)